CIGARETTE SPECIFICATION

LOUISVILLE
MERIT ULTRA LIGHTS 100 MEN SP - MERIT CHALLENGE SPECIAL TPG
BRAND CODE-1010 (STD)(ST)

EFFECTIVE DATE: 04/30/92
STANDARD PRODUCTION
SPECIAL TIPPING

CIGARETTE LENGTH	: 99.5	MM	FTC TAR	: 6.0	MG/CIGT	5.5 -	6.4
TOBACCO ROD CIRCUM.	: 24.80	MM					
TOBACCO ROD LENGTH	: 68.0	MM	FIELD MENTHOL	: .45	MG/CIGT	.40 -	.50
FILTER LENGTH	: 31.[illegible]	MM					
TIPPING LENGTH	: 36.000	MM					
TOTAL R.T.D.	: 4.40	IN. H2O	FRESH MENTHOL	: .55	MG/CIGT	.50 -	.60
DILUTION TARGET	: 55.0 +/-	5.0 %					

TIPPING PAPER : 72MM X 3500M CORK/WHT SGL KC 236M2 13-807-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE	: FINDLEY 355-381-01	PVA 62-050-A
	: FULLER WB-3924-EL	PVA 61-458-A
	: BULK: AJAX 563-6	PVA 61-001-A
SEAM ADHESIVE	: AJAX 3654-N	PVA 61-016-A
	: FULLER WB-3902U	PVA 61-448-A
	: NATIONAL 25-1088	PVA 61-210-A

STD. FILLER - PACK O.V.: A1020 - 12.60% MERIT ULTRA LTS MENTHOL SP
*** NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION ***

CIGARETTE PAPER : 27.25MM X 6700M 33CU/0.6% (K/D137/E878) 10-704-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

2057681952

REASON FOR CHANGE : TIPPING AND SEAM ADHESIVES UPDATED TO CURRENT
: STATUS. OTHER MATERIALS UPDATED/DELETED IF
: APPLICABLE. NO WEIGHT CHANGE. OK TO MIX
: FINISHED CIGARETTES.

PREPARED BY : K. V. SMITH
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